



Control Union Certifications B.V.
Stationsplein 13, 8011 CW, Zwolle, Overijssel, NL-OV, Netherlands, NL
Phone: +31 38 426 0100
www.controlunion.com

SCOPE CERTIFICATE

Scope Certificate Number: CU1195737GRS-2025-00049992

Control Union Certifications certifies that

zwissTEX Germany GmbH

Textile Exchange-ID (TE-ID): TE-00011088

License Number: CB-CUC-1195737

Heuchlinger Straße 33-35

89547 Gerstetten-Heldenfingen, Baden-Württemberg, DE-BW, Germany, DE

has been audited and found to be in conformity with the

GLOBAL RECYCLED STANDARD (GRS)

- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Dyed fabrics (PC0025), Printed fabrics (PC0039), Fabrics (PC0028)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Finishing (PR0012)*, Knitting (PR0015), Printing (PR0023)*, Dyeing (PR0008)*, Manufacturing (PR0016)*, Pre-treatment (PR0021)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2026-05-15

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standards Claims Policy V1.3

Place and date of issue:



Zwolle, 2025-05-16

Last updated: 2025-05-13

On behalf of the Managing Director
Teresa Krönung | Certifier

Certification Body



Standard's logo



Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.



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Scope Certificate Number: CU1195737GRS-2025-00049992 (continued)
zwissTEX Germany GmbH
GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following products are covered.

Products Appendix

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	70.0% Recycled post-consumer Polyester (RM0189) 30.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00106511, TE-00011088
Dyed fabrics (PC0025)	Special fabrics [Multi Layer] (PD0063)	11.0% Other [Adhesive] (RM0262) 19.0% Polyamide (Nylon) (RM0182) 44.0% Recycled post-consumer Polyester (RM0189) 26.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00106511, TE-00011088
Fabrics (PC0028)	Special fabrics [Multi Layer] (PD0063)	58.0% Recycled post-consumer Polyester (RM0189) 2.0% Other [Adhesive] (RM0262) 8.0% Polyamide (Nylon) (RM0182) 6.0% Polyester (RM0186) 4.0% Polyethylene (RM0190) 22.0% Polyurethane (RM0210)	GRS (GRS)	TE-00011088
Printed fabrics (PC0039)	Special fabrics [Multi Layer] (PD0063)	43.0% Polyamide (Nylon) (RM0182) 27.0% Recycled post-consumer Polyester (RM0189) 18.0% Polyester (RM0186) 12.0% Other [Adhesive] (RM0262)	GRS (No label)	TE-00107524, TE-00106511, TE-00011088
Printed fabrics (PC0039)	Special fabrics [Multi Layer] (PD0063)	26.0% Recycled post-consumer Polyester (RM0189) 44.0% Recycled post-consumer Polyester (RM0189) 11.0% Other [Adhesive] (RM0262) 19.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00107524, TE-00106511, TE-00011088
Printed fabrics (PC0039)	Knitted fabrics (PD0058)	70.0% Recycled post-consumer Polyester (RM0189) 30.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00107524, TE-00106511, TE-00011088

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

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GLOBAL RECYCLED STANDARD (GRS)

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility name - TE-ID	Address	Process categories	Standards
zwissTEX Germany GmbH (main) TE-00011088	Heuchlinger Straße 33-35 89547 Gerstetten-Heldenfingen Baden-Württemberg, DE-BW Germany, DE	Finishing (PR0012) Knitting (PR0015)	GRS

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories	Standards
No subcontractors			

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certificat body	Expiry date	Address	Process categories	Standards
Textilveredlung Erzgebirge GmbH & Co.KG TE-00106511	Control Union Certification B.V.	2025-09-14	Fabrikstraße 6 09456 Sehmatal - Cranzahl Sachsen-Anhalt, DE-ST Germany, DE	Dyeing (PR0008) Finishing (PR0012) Manufacturing (PR0016) Pre-treatment (PR0021)	GRS
Trans-Textil GmbH TE-00107524	Control Union Certification B.V.	2025-09-14	Pommernstrasse 11-13 83395 Freilassing Bayern, DE-BY Germany, DE	Printing (PR0023)	GRS

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