



Control Union Certifications B.V.
Meeuwenlaan 4-6, 8011 BZ, Zwolle, Overijssel, NL-OV, Netherlands, NL
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SCOPE CERTIFICATE

Scope Certificate Number: CU1195737GRS-2024-00050346

Control Union Certifications certifies that
zwissTEX Germany GmbH

Textile Exchange-ID (TE-ID): TE-00011088

License Number: CB-CUC-1195737

Heuchlinger Straße 33-35

89547 Gerstetten-Heldenfingen, Baden-Württemberg, DE-BW, Germany, DE

has been audited and found to be in conformity with the
Global Recycled Standard (GRS)
- Version 4.0 -

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Product categories: Fabrics (PC0028), Printed fabrics (PC0039), Dyed fabrics (PC0025)

Process categories carried out under responsibility of the above-mentioned company for the certified products cover:

Finishing (PR0012)*, Knitting (PR0015), Printing (PR0023)*, Dyeing (PR0008)*, Manufacturing (PR0016)*, Pre-treatment (PR0021)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until:

2025-05-15

Audit criteria:

Global Recycled Standard V4.0; Content Claim Standard V3.1; Textile Exchange Standard Claims Policy V1.3

Place and date of issue:



Zwolle, 2024-05-16
Last updated: 2024-05-14

On behalf of the Managing Director
Teresa Krönung | Certifier

Certification Body Licensed by: Textile Exchange ; Licensing Code: CB-CUC
Accredited by: Sri Lanka Accreditation Board (SLAB), Accreditation No: CP 004-01
Inspection Body: Control Union Certifications B.V.

This Scope Certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid Transaction Certificate (TC) covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.
To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Certification Body



Standard's logo



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Scope Certificate Number: CU1195737GRS-2024-00050346 (continued)
zwissTEX Germany GmbH
Global Recycled Standard (GRS)

Products Appendix

Under the scope of this certificate, the following products are covered:

Product category	Product details	Material composition(*)	Standard (Label grade)	Facility number
Dyed fabrics (PC0025)	Knitted fabrics (PD0058)	70.0% Recycled post-consumer Polyester (RM0189) 30.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00011088, TE-00106511
Dyed fabrics (PC0025)	Special fabrics [Multi Layer] (PD0063)	19.0% Polyamide (Nylon) (RM0182) 11.0% Other [Adhesive] (RM0262) 44.0% Recycled post-consumer Polyester (RM0189) 26.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00011088, TE-00106511
Fabrics (PC0028)	Special fabrics [Multi Layer] (PD0063)	6.0% Polyester (RM0186) 4.0% Polyethylene (RM0190) 2.0% Other [Adhesive] (RM0262) 22.0% Polyurethane (RM0210) 8.0% Polyamide (Nylon) (RM0182) 58.0% Recycled post-consumer Polyester (RM0189)	GRS (GRS)	TE-00011088
Printed fabrics (PC0039)	Special fabrics [Multi Layer] (PD0063)	18.0% Polyester (RM0186) 12.0% Other [Adhesive] (RM0262) 27.0% Recycled post-consumer Polyester (RM0189) 43.0% Polyamide (Nylon) (RM0182)	GRS (No label)	TE-00011088, TE-00106511, TE-99999999
Printed fabrics (PC0039)	Special fabrics [Multi Layer] (PD0063)	44.0% Recycled post-consumer Polyester (RM0189) 26.0% Recycled post-consumer Polyester (RM0189) 11.0% Other [Adhesive] (RM0262) 19.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00011088, TE-00106511, TE-99999999
Printed fabrics (PC0039)	Knitted fabrics (PD0058)	70.0% Recycled post-consumer Polyester (RM0189) 30.0% Polyamide (Nylon) (RM0182)	GRS (GRS)	TE-00011088, TE-00106511, TE-99999999

Note: * Quantification (percentages) of material composition is optional. [] Square brackets refer to certified components of a product.

Site Appendix

Under the scope of this certificate, the following facilities have been audited and found to be in conformity:

Facility name - TE-ID	Address	Process categories
zwissTEX Germany GmbH (main) TE-00011088	Heuchlinger Straße 33-35 89547 Gerstetten-Heldenfingen Baden-Württemberg, DE-BW Germany, DE	Finishing (PR0012) Knitting (PR0015)

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This electronically issued document is the valid original version.
 TE-ID: TE-00011088

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zweisTEX Germany GmbH
Global Recycled Standard (GRS)

Associated Subcontractor Appendix

Subcontractor name - TE-ID	Address	Process categories
No subcontractors		

Independently Certified Subcontractor Appendix

Subcontractor name - TE-ID	Certification body	Expiry date	Address	Process categories
Textilveredlung Erzgebirge GmbH & Co.KG TE-00106511	Control Union Certifications B.V.	2024-09-14	Fabrikstraße 6 09456 Sehmatal - Cranzahl Sachsen-Anhalt, DE-ST Germany, DE	Dyeing (PR0008) Finishing (PR0012) Manufacturing (PR0016) Pre-treatment (PR0021)
Trans-Textil GmbH TE-99999999	Control Union Certifications B.V.	2024-09-14	Pommernstrasse 11-13 83395 Freilassing Bayern, DE-BY Germany, DE	Printing (PR0023)

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